

The NASA Environmentally Responsible Aviation Project/General Electric Open Rotor Test Campaign

Environmentally Responsible Aviation Project



Outline



- Objective
- The Open Rotor Propulsion Rig (ORPR)
- The Test Campaign
- Systems Analysis of an Advanced Single Aisle Aircraft
- The ERA Diagnostics Test at NASA Glenn
- Simplified shielding configurations
- Outlook
- Acknowledgements



The GE/NASA/FAA Collaboration on Open Rotor Testing



- Objective: Explore the design space for lower noise while maintaining the high propulsive efficiency from a counter-rotating open rotor system.
- **Approach:** A series of low-noise open rotor systems were tested in collaboration with General Electric and CFM International, a 50/50 joint company between Snecma and GE. Candidate technologies for lower noise were investigated. Installation effects such as pylon integration were investigated in partnership with GE and the FAA.

"Can Open Rotors ever by quiet enough to be practical?"

Open Rotor Propulsion Rig (ORPR)





NASA C-1985-6030

Three Model Propulsion Simulator (MPS) rigs were fabricated in the 1980s.

MPS SN001- Used at Boeing.
MPS SN002- Used at GE Cell 41.
MPS SN003- Used at NASA Lewis.

MPS SN003 was refurbished and is now called ORPR.

- New digital telemetry system
- Updated/upgraded rotating force balances.

Table 1: Open Rotor Propulsion Rig (ORPR) capabilities.	
Parameters	Operating Limits
Turbine Power (SHP)	750/rotor
Shaft RPM	10,000/rotor
Turbine Inlet/Plenum Pressure (psia)	315
Turbine Inlet/Plenum Temperature (deg F)	160 min 250 max
Turbine Inlet/Plenum Flow (lbm/s)	33
Rotating Balance Forces, thrust (lbs)/torque (ft-lbs)	430/550 per rotor

Chris Hughes of the GRC Acoustics branch oversaw the ORPR rehab.

The Test Campaign



• The test program characterized the aerodynamic and acoustic performance of Generation-1 and Generation-2 blade sets.

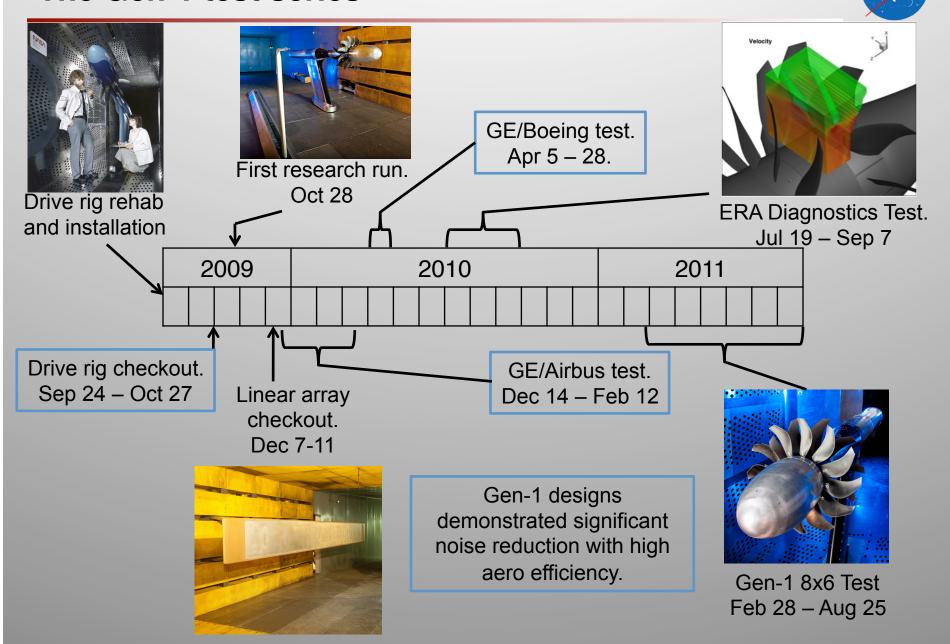
Gen-1 Blade Sets (NASA/GE)
Historical Baseline (F31/A31, 1980s best aero)
Modern Baseline (2000s CFD+CAA design)
2 GE Advanced Designs
2 SNECMA Designs

Gen-2 Blade Sets (NASA/FAA/GE)
6 GE Advanced Designs
Pylon wake mitigation



Historical Baseline Blade Set 12 x 10 blade count

The Gen-1 test series

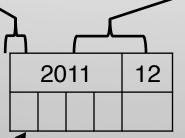


The Gen-2 test series





Gen-2 8x6 Test Aug 26 – Sep 9



Gen-2 9x15 Test Nov 10 – Jan 19

Linear Array development in the 9x15



Jan. 19, 2012 End of Gen-2 Test



Systems Analysis of an Advanced Single Aisle Aircraft



NASA modern airplane:

15% structural weight reduction from composites, etc. Open rotor version has +2100lbs (953 kg) weight penalty Advanced UHB Turbofan

Fuel burn: 27%

Noise: 25 dB cum margin to CH4

NASA modern airplane
162 pax, 3250nm mission
Cruise M= 0.78, 35kft (FL350)
Rear mount Turbofan

N+1 Tech UHB TF BPR ~14



Open Rotor (modern blade set)

Fuel burn: 36%

Noise: 13 dB cum margin to CH4

N+1 Tech Open Rotor BPR >30

Guynn, M., Berton, J., Hendricks, E., Tong, M., Haller, W., & Thurman, D. (2011). "Initial Assessment of Open Rotor Propulsion Applied to an Advanced Single-Aisle Aircraft," 10th AIAA Aviation Technology, Integration, and Operations (ATIO) Conference, AIAA-2011-7058. Virginia Beach, VA.

Guynn, M.; Berton, J.; Haller, W.; Hendricks, E.; and Tong, M.: Performance and Environmental Assessment of an Advanced Aircraft with Open Rotor Propulsion. NASA TM-2012-217772, 2012.



1998 technology reference vehicle 162 pax, 3250nm mission

NASA modern airplane
162 pax, 3250nm mission
Cruise M= 0.78, 35kft (FL350)
Rear mount Open Rotor

% Fuel Burn Benefit

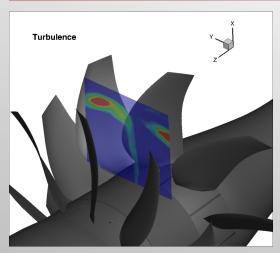




The ERA Diagnostics Test at NASA Glenn

ERA Diagnostics: Detailed Historical Baseline flowfield measurements





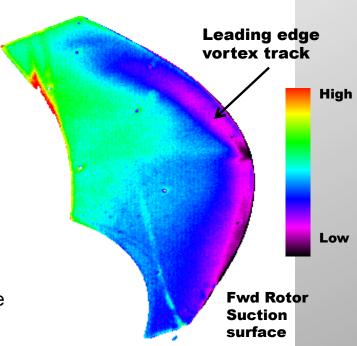
The 3D **PIV** measurements provide a wealth of information about the blade wakes and vortex track.

The location of peak noise level in the **phased** array map changes in the presence of the CFMI pylon indicating a change in the relative strength of sources.



A canonical shielding configuration provides code validation data.



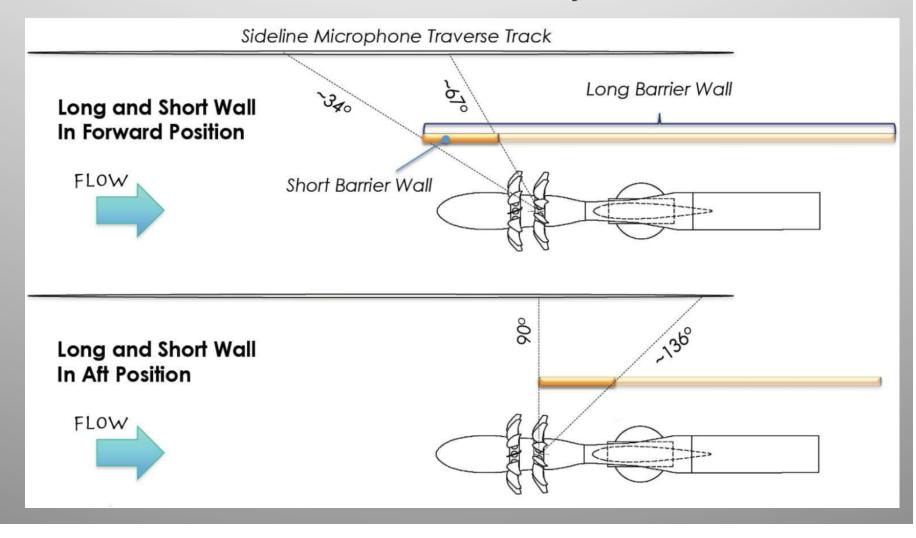


The Pressure Sensitive
Paint measurements show
phase locked static
pressure on the surface of
the rotating blade.

Test Geometry



- 1. Rotor sound should be unaffected by the wall
- 2. Should be useful for validation of prediction methods
- 3. Useful for estimation of noise reduction in system level studies



Shielding Experiment: Realistic Source, Simplified Shield

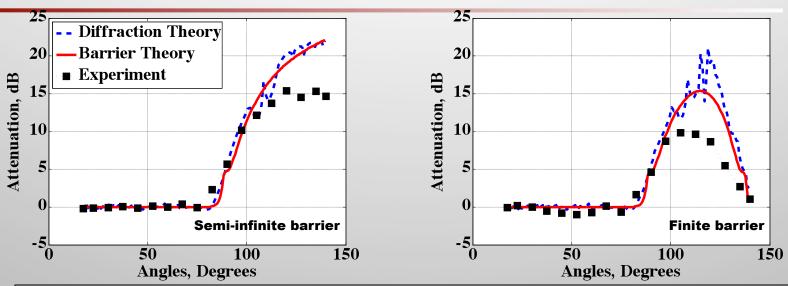






Simplified Shield Results





- Up to 10 dB OASPL peak attenuation with short barrier
 - •Enough to meet noise goals?
- Simplified prediction methods over-predict shielding: advanced methods needed
 Source distribution may be complicated

Stephens, David and Envia, Edmane, "Acoustic Shielding for a Model Scale Counter-rotation Open Rotor," AIAA 2011-2940, 17th AIAA/CEAS Aeroacoustics Conference, Portland, Oregon, June 2011.

Berton, Jeffery J., "Empennage Noise Shielding Benefits for an Open Rotor Transport," AIAA 2011-2764, 17th AIAA/CEAS Aeroacoustics Conference, Portland, Oregon, June 2011.

Summary



- The test program required a substantial commitment from the research/facilities organizations.
 - Double shift operations, 5 days a week since Sept 2009
 - 1142 hours of run time on the open rotor rig
- A collaboration between all partners (ERA, SFW, FAA and GE) was necessary for the success of the test and ongoing data analysis.
- Low-noise, high-efficiency Open Rotor systems have been demonstrated. The progress in source noise reduction has been remarkable. (10+ EPNdB Cum. in a single generation)
- System analysis (TRL 4) has shown promise for substantial acoustic margin for new aircraft designs based on Gen-1 data.
- Gen-2 test series focused on pylon installation effects. System studies with the Gen-2 data are ongoing.

Acknowledgements



NASA

Environmentally Responsible Aviation Project Subsonic Fixed Wing Project Aeronautics Test Program

FAA

Continuous Lower Energy, Emissions and Noise Program

General Electric Co. and CFMI and partners Boeing and Airbus







Open Rotor papers based on the GE/NASA work at Glenn Research Center.



Elliott, David M., "Initial Investigation of the Acoustics of a Counter Rotating Open Rotor Model With Historical Baseline Blades in a Low Speed Wind Tunnel," AIAA 2011-2760, 17th AIAA/CEAS Aeroacoustics Conference, Portland, Oregon, June 2011.

Stephens, David and Envia, Edmane, "Acoustic Shielding for a Model Scale Counter-rotation Open Rotor," AIAA 2011-2940, 17th AIAA/CEAS Aeroacoustics Conference, Portland, Oregon, June 2011.

Berton, Jeffery J., "Empennage Noise Shielding Benefits for an Open Rotor Transport," AIAA 2011-2764, 17th AIAA/CEAS Aeroacoustics Conference, Portland, Oregon, June 2011.

Hendricks, Eric, "DEVELOPMENT OF AN OPEN ROTOR CYCLE MODEL IN NPSS USING A MULTI-DESIGN POINT APPROACH," GT2011-46694, ASME Turbo Expo 2011, Vancouver, BC, June 2011.

Van Zante, Dale, Gazzaniga, John, Eliott, David, and Woodward, Richard, "An Open Rotor Test Case: F31/A31 Historical Baseline Blade Set," ISABE-2011-1310, Gothenburg, Sweden, September 2011.

Van Zante, Dale E. and Wernet, Mark P., "Tip Vortex and Wake Characteristics of a Counterrotating Open Rotor," AIAA-2012-4039, 48th AIAA/ASME/SAE/ASEE Joint Propulsion Conference, Atlanta, GA, 29 July – August 1, 2012.

Hendricks, Eric S. and Tong, Michael T., "Performance and Weight Estimates for an Advanced Open Rotor Engine," AIAA-2012-3911, 48th AIAA/ASME/SAE/ASEE Joint Propulsion Conference, Atlanta, GA, 29 July – August 1, 2012.

Stephens, David B., "Nearfield Unsteady Pressures at Cruise Mach Numbers for a Model Scale Counter-Rotation Open Rotor," AIAA-2012-2264, 18th AIAA/CEAS Aeroacoustics Conference, Colorado Springs, CO, June 2012.

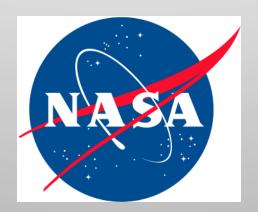
Guynn, M., Berton, J., Hendricks, E., Tong, M., Haller, W., & Thurman, D. (2011). Initial Assessment of Open Rotor Propulsion Applied to an Advanced Single-Aisle Aircraft. 10th AIAA Aviation Technology, Integration, and Operations (ATIO) Conference, AIAA-2011-7058. Virginia Beach, VA.

Guynn, M.; Berton, J.; Haller, W.; Hendricks, E.; and Tong, M.: Performance and Environmental Assessment of an Advanced Aircraft with Open Rotor Propulsion. NASA TM-2012-217772, 2012.

Hendricks, E. and Tong, M. "Performance and Weight Estimates for an Advanced Open Rotor Engine." AIAA-2012-3911. NASA/TM-2012-217710. 48th AIAA/ASME/SAE/ASEE Joint Propulsion Conference. Atlanta. GA. 30 July-1 August 2012.

Envia, Edmane, "Open Rotor Aeroacoustic Modelling," presented at the Conference on Modelling Fluid Flow, Budapest, Hungary, Sept. 4-7, 2012.





Abstract



The Open Rotor is a modern version of the UnDucted Fan (UDF) that was flight tested in the late 1980's through a partnership between NASA and General Electric (GE). Tests were conducted in the 9'x15' Low Speed Wind Tunnel and the 8'x6' Supersonic Wind Tunnel starting in late 2009 and completed in early 2012. Aerodynamic and acoustic data were obtained for takeoff, approach and cruise simulations. GE was the primary partner, but other organizations were involved such as Boeing and Airbus who provided additional hardware for fuselage simulations. This test campaign provided the acoustic and performance characteristics for modern open rotor blades designs.

NASA and GE conducted joint systems analysis to evaluate how well new blade designs would perform on a B737 class aircraft, and compared the results to an advanced higher bypass ratio turbofan.

Acoustic shielding experiments were performed at NASA GRC and Boeing LSAF facilities to provide data for noise estimates of unconventional aircraft configurations with Open Rotor propulsion systems.

The work was sponsored by NASA's aeronautics programs, including the Subsonic Fixed Wing (SFW) and the Environmentally Responsible Aviation (ERA) projects.